



## Article

# Experimental Study of Mixed Gas Hydrates from Gas Feed Containing CH<sub>4</sub>, CO<sub>2</sub> and N<sub>2</sub>: Phase Equilibrium in the Presence of Excess Water and Gas Exchange

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**Abstract:** This article presents gas hydrate experimental measurements for mixtures containing methane (CH<sub>4</sub>), carbon dioxide (CO<sub>2</sub>) and nitrogen (N<sub>2</sub>) with the aim to better understand the impact of water (H<sub>2</sub>O) on the phase equilibrium. Some of these phase equilibrium experiments were carried out with a very high water-to-gas ratio that shifts the gas hydrate dissociation points to higher pressures. This is due to the significantly different solubilities of the different guest molecules in liquid H<sub>2</sub>O. A second experiment focused on CH<sub>4</sub>-CO<sub>2</sub> exchange between the hydrate and the vapor phases at moderate pressures. The results show a high retention of CO<sub>2</sub> in the gas hydrate phase with small pressure variations within the first hours. However, for our system containing 10.2 g of H<sub>2</sub>O full conversion of the CH<sub>4</sub> hydrate grains to CO<sub>2</sub> hydrate is estimated to require 40 days. This delay is attributed to the shrinking core effect, where initially an outer layer of CO<sub>2</sub>-rich hydrate is formed that effectively slows down the further gas exchange between the vapor phase and the inner core of the CH<sub>4</sub>-rich hydrate grain.

**Keywords:** gas hydrates; CH<sub>4</sub>; CO<sub>2</sub>; N<sub>2</sub>; high-pressure experiments; phase equilibrium; gas exchange

## 1. Introduction

Clathrate hydrates are crystallographic structures made up of cage-forming water molecules containing small guest molecules (e.g., Sloan and Koh [1]). In the environment, these are typically natural gas compounds and as a consequence gas hydrates are encountered below the permafrost in polar regions, and in marine sediments of all active and passive continental margins (e.g., Claypool and Kvenvolden [2], Kvenvolden [3], Pinero et al. [4]). While CH<sub>4</sub> is the most notorious gas molecule being the dominant natural gas, larger natural gas compounds with specific steric hindrance like ethane, propane and isobutane can also be enclathrated into the water lattice (e.g., Kida et al. [5], Lu et al. [6], Bourry et al. [7]). Amongst the notable physicochemical properties of gas hydrates are their high selectivity in enclathrating guest molecules and the high storage capacity of those gases (e.g., Gudmundsson et al. [8], Sloan [9], Sloan and Koh [1], Eslamimanesh et al. [10]).

In the first part of the presented work, mixed gas hydrates formed from CO<sub>2</sub>, N<sub>2</sub> and CH<sub>4</sub> gases are studied, providing thermodynamic data on systems relevant to CO<sub>2</sub> storage in the gas hydrate phase, potentially coupled to CH<sub>4</sub> production from natural CH<sub>4</sub> hydrates. In the marine environment depleted oil and gas reservoirs, saline aquifers or deep-sea sediments are foreseen as geological units

for the storage of the anthropogenic CO<sub>2</sub> emitted at industrial point sources [11]. In this context, the formation of CO<sub>2</sub> hydrates has been discussed as natural seal that may form under suitable ambient pressure and temperature ( $p$ - $T$ ) conditions at the interface between the stored liquid CO<sub>2</sub> and the ocean water [12] or sedimentary porewater [13]. Meanwhile, interest in using natural CH<sub>4</sub> hydrates as an energy resource is growing and several production field tests have been conducted in recent years. Both processes, sub-surface carbon storage and gas hydrate exploitation, can be combined. For example, the exposure of CH<sub>4</sub> hydrates to a CO<sub>2</sub>:N<sub>2</sub> (23:77 mol/mol) gas mixture has been studied in laboratory experiments by Park et al. [14], and this mixture was also used in the Ignik Sikumi CH<sub>4</sub> production field test below the Alaskan permafrost [15,16]. N<sub>2</sub> acts as a carrier gas and its admixture to CO<sub>2</sub> avoids technical and safety problems involved in using a dense liquid CO<sub>2</sub> phase. This mixture is also representative for flue gas emitted by power plants: exhaust gases produced by oxy-fuel and partial oxidation processes exceeds 40 mol-% CO<sub>2</sub>, but flue gas from combustion power plants or industrial furnaces usually contains only 4–27 mol-% CO<sub>2</sub> [17], mixed with trace of other gases, such as (O<sub>2</sub>, H<sub>2</sub>S, NO<sub>x</sub>), while the dominant component is N<sub>2</sub> [18].

CO<sub>2</sub>-N<sub>2</sub>-CH<sub>4</sub> gas streams injected in water can lead to the occurrence of a large variety of phase equilibria depending on the  $p$ - $T$  conditions and the molar composition of the system, such as vapor-liquid equilibrium (VLE), Hydrate-Vapor-Liquid Equilibrium (HVLE), Hydrate-Liquid-Liquid-Vapor Equilibrium (HLLVE).

Accordingly, it is clearly important to investigate phase equilibrium thermodynamics of gas mixtures made of CH<sub>4</sub>, CO<sub>2</sub> and N<sub>2</sub> at  $p$ - $T$  conditions relevant to gas hydrate formation. The N<sub>2</sub>-CH<sub>4</sub> system was already reviewed and studied by Duan and Hu [19] and the VLE on the binary CO<sub>2</sub>-N<sub>2</sub> has already been investigated and recently reviewed with addition of new data [20,21]. Moreover, CO<sub>2</sub> is more soluble in an aqueous phase than CH<sub>4</sub> and N<sub>2</sub> under ambient temperature conditions, which shows the importance to consider the water phase proportion in the system.

In our work, a set of experiments provides HVLE thermodynamic data of the CH<sub>4</sub>-CO<sub>2</sub>-H<sub>2</sub>O, CO<sub>2</sub>-N<sub>2</sub>-H<sub>2</sub>O and CH<sub>4</sub>-CO<sub>2</sub>-N<sub>2</sub>-H<sub>2</sub>O systems. While the CO<sub>2</sub>-CH<sub>4</sub>-H<sub>2</sub>O system has been investigated and summarized by Kastanidis et al. [22], data collected for the two other systems are presented here in Tables 1 and 2. The collected data are in accordance and the injected water proportion from other works is always considered as low, with no impact on gas composition due to dissolution differences between gases. Sun et al. [23] flushed the gas several times at equilibrium with liquid H<sub>2</sub>O before starting the gas hydrate formation, in order to have the vapor phase at the dissolution point similar to the gas feed. Thus, in this work the feed gas is systematically considered as the gas composition at the gas hydrate dissociation point, as in the work from other authors (Tables 1 and 2). The second part of our work presents experimental results of gas exchange between the vapor and the gas hydrate phase, with CH<sub>4</sub> and CO<sub>2</sub> gases. Several laboratory studies of gas exchange within a gas hydrate phase were performed, especially for CH<sub>4</sub>-CO<sub>2</sub> exchange using different fluid phases, porous media and additives, reviewed by Deusner et al. [24] and by Komatsu et al. [25]. Here, the aim was to investigate the phenomena that occurs when a CH<sub>4</sub> hydrate is coexisting with a CO<sub>2</sub> vapor phase outside its initial stability zone, taking in consideration the slow evolution of gas exchange due to solid-state diffusion.

**Table 1.** Overview of Hydrate-Vapor-Liquid equilibrium (HVLE) experimental data for the ternary system CO<sub>2</sub>-N<sub>2</sub>-H<sub>2</sub>O.

Reference	$T/K$ $p/MPa$	CO <sub>2</sub> Mole Fraction	Number of Data Points
[26]	273.1–280.2 1.22–3.09	$z^*_{CO_2} = 0.9099–0.9652$	9
[27]	273.4–281.9 1.986–9.550	$z^*_{CO_2} = 0.20–0.75$ $y^*_{CO_2} = 0.1620–0.7189$	15
[28,29]	272.85–284.25 1.565–24.12	$z^*_{CO_2} = 0.0663–0.9659$	28

Table 1. Cont.

Reference	T/K p/MPa	CO <sub>2</sub> Mole Fraction	Number of Data Points
[30]	273.7 7.7	$z^*_{\text{CO}_2} = 0.169$ $y^*_{\text{CO}_2} = 0.139$	1
[31]	275.3–283.1 1.6–22.4	$z^*_{\text{CO}_2} = 0.21\text{--}0.80$ $y^*_{\text{CO}_2} = 0.162\text{--}0.787$	24
[32]	273.4–281.1 5.30–6.60	$y^*_{\text{CO}_2} = 0.16\text{--}0.59$	16
[33]	276.88–285.41 5.0–20.0	$z^*_{\text{CO}_2} = 0.841\text{--}0.906$	16
[34]	273.6–281.7 2.032–17.628	$y_{\text{CO}_2} = 0.127\text{--}0.747$	35
[35]	278.1–285.3 3.24–29.92	$z^*_{\text{CO}_2} = 0.271\text{--}0.812$	9
[36]	275.0–281.1 8.23–24.51	$z^*_{\text{CO}_2} = 0.1\text{--}0.2$	17
[37]	273.4–278.4 5.28–17.53	$z^*_{\text{CO}_2} = 0.101\text{--}0.251$	17
[38]	275.75–284.45 5–20	$z^*_{\text{CO}_2} = 0.26\text{--}0.36$	10
[39]	270.5–278.3	$z^*_{\text{CO}_2} = 0.01\text{--}0.47$	9
This work	276.06–280.97 9.762–20.583	$z^*_{\text{CO}_2} = 0.2317$	4

Table 2. Overview of HVLE experimental data for the quaternary system CH<sub>4</sub>-CO<sub>2</sub>-N<sub>2</sub>-H<sub>2</sub>O.

Reference	T/K p/MPa	CH <sub>4</sub> Mole Fraction	CO <sub>2</sub> Mole Fraction	N <sub>2</sub> Mole Fraction	Number of Data Points
[40]	276.85–293.41 3.454–23.979	$z^*_{\text{CH}_4} = 0.9497$	$z^*_{\text{CO}_2} = 0.05$	$z^*_{\text{N}_2} = 0.0003$	6
[41]	ca. 274–282 ca. 2–5	$z^*_{\text{CH}_4} = 0.41\text{--}0.55$	$z^*_{\text{CO}_2} = 0.29\text{--}0.40$	$z^*_{\text{N}_2} = 0.05\text{--}0.30$	26
[42]	284.50–289.34 8.75–11.23	$z^*_{\text{CH}_4} = 0.8989$	$z^*_{\text{CO}_2} = 0.05$	$z^*_{\text{N}_2} = 0.0511$	6
[43]	279.6–293.0 4.81–30.66	$z^*_{\text{CH}_4} = 0.5\text{--}0.9$	$z^*_{\text{CO}_2} = 0.02\text{--}0.1$	$z^*_{\text{N}_2} = 0.08\text{--}0.4$	30
[23]	274.9–283.9 2.29–14.97	$y^*_{\text{CH}_4} = 0.203\text{--}0.826$	$y^*_{\text{CO}_2} = 0.052\text{--}0.604$	$y^*_{\text{N}_2} = 0.05\text{--}0.577$	45
[44]	276.2–286.3 2.59–8.84	$z^*_{\text{CH}_4} = 0.4995\text{--}0.7005$	$z^*_{\text{CO}_2} = 0.1998\text{--}0.4503$	$z^*_{\text{N}_2} = 0.0490\text{--}0.1093$	34
This work	282.46–288.62 9.679–15.645	$z^*_{\text{CH}_4} = 0.46\text{--}0.941$	$z^*_{\text{CO}_2} = 0.015\text{--}0.14$	$z^*_{\text{N}_2} = 0.044\text{--}0.379$	5

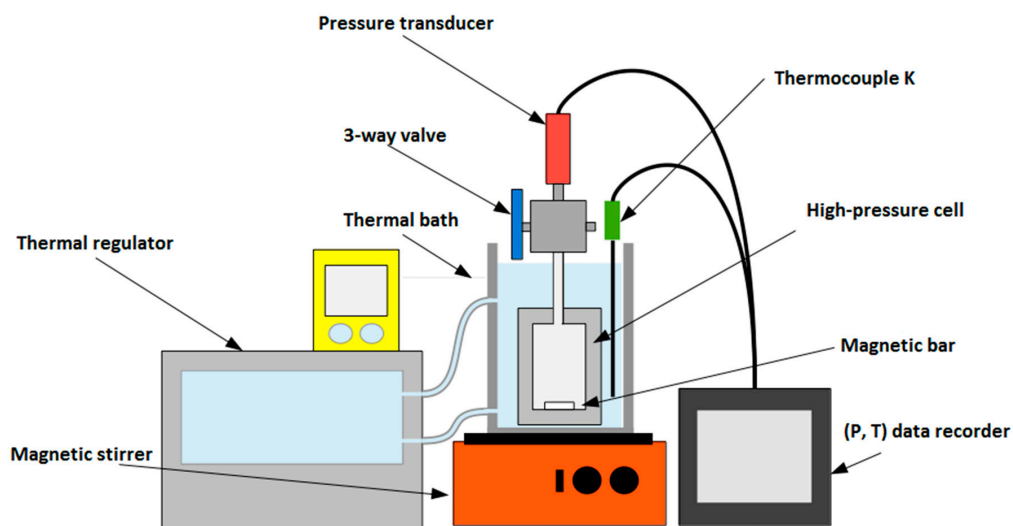
## 2. Experiments

### 2.1. Experimental Setups

The experimental apparatus consists of a compact high-pressure cell (Figure 1, designed by the Service Ingénierie et Instrumentation Marine (SIIM), IFREMER, Plouzané, France) made of Titanium TA6V, operating at temperatures between 263 and 373 K, and for pressure up to 30 MPa. A three-port valve allows connecting the cell to a pressure transducer ( $\pm 0.01$  MPa) Serie 23 SY (Keller, Winterthur, Switzerland), together with either a vacuum pump or a fluid injection system. To quickly establish equilibrium conditions, a magnetic stirrer is mixing the solution. The cell is immersed in a thermal bath regulated by a temperature controller ECO Silver RE 12 (Lauda, Lauda-Königshofen, Germany) and monitored by a K-Type thermocouple ( $\pm 0.4$  K). A high-pressure liquid metering pump Optos (Eldex Laboratories Inc., Napa, CA, USA) is used to inject precise amounts of water into the cell. The total volume of the cell, including the magnetic stirrer and the connected pressure transducer, is 51.8 ( $\pm 0.1$ ) mL. This volume was determined by three injections of 2-propanol pressurized up

to 9.8 MPa at a fixed temperature of 313.35 K following the procedure described by Ruffine and Trusler [45]. The mass of the injected liquid was measured by weighing; dividing by the fluid density applying the model of Zuniga and Galicia [46] gave the volume of the cell.

The apparatus employed for the gas replacement experiment is a high-pressure variable-volume view cell, with a volume set to 26.9 mL. A detailed description of this apparatus can be found elsewhere [47,48].



**Figure 1.** Sketch of the high-pressure cell designed to collect thermodynamic data of mixed gas hydrates.

## 2.2. Materials

All gases were supplied by L’Air Liquide. When used as single gas, CH<sub>4</sub>, CO<sub>2</sub> and N<sub>2</sub> had a claimed purity of 0.99995 by mole content. Two binary gas mixtures, CO<sub>2</sub>-N<sub>2</sub> and CO<sub>2</sub>-CH<sub>4</sub>, were used in this study with a reported composition of 0.2317 ( $\pm 0.46$ ) and 0.8996 ( $\pm 0.10$ ) mol-% of CO<sub>2</sub>, respectively. Deionized water with a resistivity of 18.2 M $\Omega$  cm was degassed by boiling before using it.

## 2.3. Experimental Procedures

For the measurements of dissociation points, the gas composition was analyzed with a gas chromatograph GC-MS 7890A-5975C (Agilent Technology, Santa Clara, CA, USA) before injecting the deionized water. A Flame Ionization Detector (FID) was used to quantify CH<sub>4</sub>, whereas N<sub>2</sub> and CO<sub>2</sub> were measured with a Thermal Conductivity Detector (TCD). When needed, a gas booster DLE 5-15 (Maximator GmbH, Nordhausen, Germany) was used to inject at higher pressures than gas bottle pressure. Then water was injected with the metering pump, the temperature was decreased and the stirrer was switched on to form gas hydrates. The pressure drop indicates the formation of gas hydrates. A heating procedure [49], with step-wise temperature increments of 0.5 K every 2 h was used to monitor the  $p$ - $T$  of dissociation of mixed gas hydrates. This experimental setup and procedure employed to measure phase equilibrium with the Titanium pressure cell was validated by measuring HVLE data of pure CH<sub>4</sub> and pure H<sub>2</sub>O. A  $p$ - $T$  dissociation point of (9.459 MPa, 285.79 K) is measured, which is in good agreement with the average value of (9.441 MPa, 285.74 K) from other experiments [50–53].

The gas exchange experiment was carried out in the high-pressure view cell. It consisted in the formation of pure CH<sub>4</sub> hydrates with 10.2 g of H<sub>2</sub>O, followed by a depressurization under self-preservation temperature at 265.7 K. When the pressure reached almost 1 bar, the gaseous CO<sub>2</sub> is pressurized into the cell, in order to replace CH<sub>4</sub> molecules in the gas hydrate lattices. The temperature is set to 277.8 K for the rest of the experiment and the evolution of the pressure and of the vapor phase composition were monitored over time.

### 3. Results and Discussion

#### 3.1. Phase Equilibrium of Mixed Gas Hydrates

A series of experiments were carried out to measure HVLE for the ternary mixtures  $\text{N}_2\text{-CO}_2\text{-H}_2\text{O}$  and  $\text{CH}_4\text{-CO}_2\text{-H}_2\text{O}$ , and the quaternary mixture  $\text{CH}_4\text{-CO}_2\text{-N}_2\text{-H}_2\text{O}$  (Table 3). At 270 K, a minimum of 57 mol-% of  $\text{CO}_2$  (more for higher temperature) is required to form a  $\text{CO}_2$ -rich liquid phase from a  $\text{CO}_2\text{-N}_2$  mixture [54]. For the  $\text{CO}_2\text{-CH}_4$  mixture at 273.15 K, clearly more than 60 mol-% of  $\text{CO}_2$  is required to form a  $\text{CO}_2$ -rich liquid phase [48,55]. Thus, no  $\text{CO}_2$ -rich liquid phase is possible to form since the  $\text{CO}_2$  composition of our gas mixtures is always low enough and the temperatures high enough.

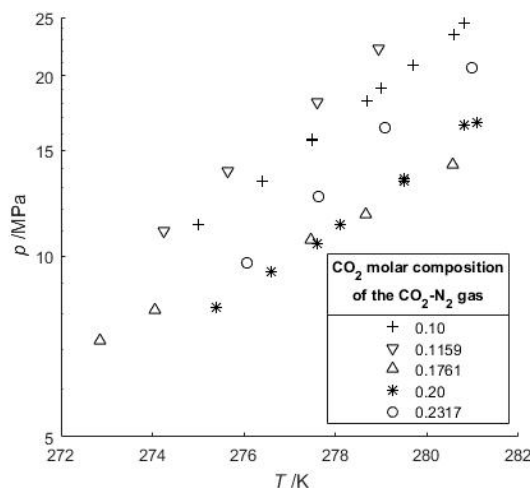
**Table 3.** HVLE data for the systems  $\text{CO}_2\text{-N}_2\text{-H}_2\text{O}$ ,  $\text{CH}_4\text{-CO}_2\text{-H}_2\text{O}$  and  $\text{CH}_4\text{-CO}_2\text{-N}_2\text{-H}_2\text{O}$ .

$T/\text{K}$	$p/\text{Mpa}$ Experiment	$p/\text{MPa}$ CSMGem (Deviation %) [1]	$z^*_{\text{N}_2}$	$z^*_{\text{CO}_2}$	$z^*_{\text{CH}_4}$	$\text{H}_2\text{O:Gas}$ Feed Molar Ratio	$\text{H}_2\text{O}$ Saturation vol. %
276.06	9.762	11.165 (14.4)	0.7683	0.2317	0	19.45	58.3
277.63	12.584	14.504 (15.3)	0.7683	0.2317	0	21.52	66.8
279.09	16.373	18.539 (13.2)	0.7683	0.2317	0	24.32	74.9
280.97	20.583	23.873 (16.0)	0.7683	0.2317	0	24.25	78.2
280.92	3.410	3.5798 (5.0)	0	0.8996	0.1004	44.66	83.2
282.61	4.291	4.3982 (2.5)	0	0.8996	0.1004	37.46	83.2
284.97	6.206	6.3211 (1.9)	0	0.8996	0.1004	42.47	91.9
282.46	9.679	No convergence	0.40	0.14	0.46	5.31	41.5
283.37	10.964	10.419 (−5.0)	0.38	0.14	0.48	6.32	39.4
284.11	13.102	10.901 (−16.8)	0.34	0.12	0.54	5.49	40.3
285.70	15.055	13.860 (−7.9)	0.37	0.13	0.50	4.67	39.6
288.62	15.645	14.068 (−10.1)	0.044	0.015	0.941	3.90	38.4

Moreover, a very recent study based on Raman spectroscopic measurements highlighted that a  $\text{CO}_2\text{-N}_2$  gas mixture needs to contain a minimum of 98 mol-%  $\text{N}_2$  to coexist with a structure II gas hydrate [39]. Thus, all gas hydrates are considered as structure I gas hydrate when the  $\text{CO}_2\text{-N}_2\text{-CH}_4$  gas mixture was used. In our work, the water proportion was very high (Table 3), thus in the vapor phase at HVLE, the composition of the more soluble gas compound must decrease (but was not measured here). In Figure 2 our data are plotted together with some data of Kang et al. [29] and Lee et al. [36] who measured phase equilibria with gas feed compositions close to ours. Their data with 10 mol-% of  $\text{CO}_2$  are also plotted, showing that a decrease of the  $\text{CO}_2\text{:N}_2$  ratio in the system leads to an increase of the dissociation pressure. For a given  $\text{N}_2\text{-CO}_2$  gas feed and a given temperature, the equilibrium pressure increases with water content compared to a system with a lower water-to-gas ratio (Figure 2). This implies that the gas hydrate stability domain for a flue gas injected into a large water-rich system will likely be shifted to higher pressures. This pressure shift is also noticeable if the feed gas is richer in  $\text{CO}_2$  (84.1–90.6 mol-%) with a high  $\text{H}_2\text{O}$  water content [33]. This finding is in agreement with Beltran et al. [56] who highlighted the importance of correctly defining either the initial gas feed and water amount or the composition of the vapor when determining the gas hydrate point of dissociation.

In the following paragraphs, the CSMGem program [1] has been used to predict the composition of the vapor and hydrate phases at the dissociation point. CSMGem is a thermodynamic model that computes the  $p$ - $T$  conditions of dissociation of gas hydrates and its corresponding phase compositions for a given global composition including  $\text{H}_2\text{O}$  and different gases. With a  $\text{CO}_2\text{-N}_2$  gas feed, at 276.06 K and 11.165 MPa (Table 3) the CSMGem program [1] gives a composition of 49.1 mol-% of  $\text{CO}_2$  in the gas hydrate phase, and 10.7 mol-% in the vapor (23.17 mol-% in the feed gas). However, if the water content in a system with the same initial gas composition is increased, the  $\text{CO}_2$  content in the vapor phase decreases due to its high solubility in liquid water at ambient temperature conditions. The solubility of different gases, i.e., distribution between the vapor and aqueous phase, affects the gas hydrate composition. Generally, most of studies investigate gas hydrate equilibria by measuring the

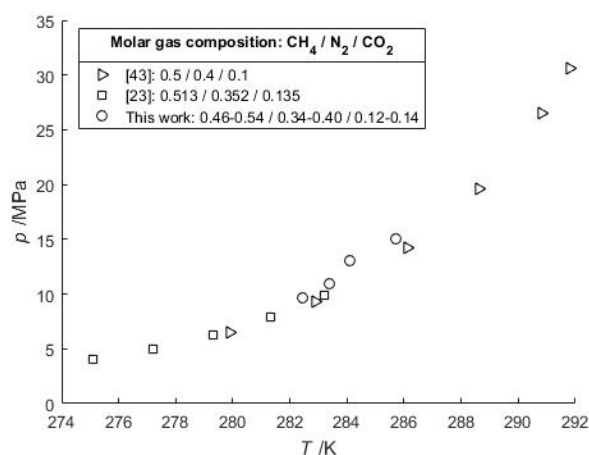
vapor phase composition at equilibrium or using only very small amounts of water so that the vapor composition stays almost unchanged during the experiments. At a defined temperature, increasing the content of  $N_2$  in the vapor phase increases the composition of the gas hydrate in  $N_2$  and increases its pressure of dissociation.



**Figure 2.** Hydrate-Vapor-Liquid Equilibrium (HVLE) data of the  $CO_2$ - $N_2$ - $H_2O$  system. Our study provides data for 23.17 mol-%  $CO_2$  and high  $H_2O$  content. The datasets at low and high pressure correspond to 20 and 10 mol-% of  $CO_2$  in the gas phase [36], and 17.61 and 11.59 mol-% of  $CO_2$  [29], respectively.

Our three HVLE data points at gas hydrate dissociation conditions with 10 mol-%  $CH_4$  (Table 3) are complementary to the HLL (i.e., Hydrate-Liquid-Liquid Equilibrium) data presented in a previous study with the same gas feed composition under higher pressures, when no vapor is present [48].

For a  $CO_2$ - $CH_4$  gas feed with 89.96 mol-%  $CO_2$ , at 280.92 K and 3.5798 MPa (Table 3) the CSMGem program gives a composition of 73.9 mol-% of  $CO_2$  in the gas hydrate phase, and 63.1 mol-% in the vapor phase. However, for a negligible amount of water the calculated pressure does not change significantly (3.3049 MPa) because the HVLE  $p$ - $T$  curves of  $CO_2$  and  $CH_4$  are relatively close to each other compared to the curves of  $CO_2$  and  $N_2$ . Finally, a series of HVLE data measured with a lower water content and a  $CO_2$ - $N_2$ - $CH_4$  gas feed are in accordance with recent literature data (Figure 3).



**Figure 3.** Comparison of HVLE data of typical pretreated  $CO_2$ - $N_2$  flue gas compositions that are diluted by  $CH_4$  gas (50 mol-%) in natural gas hydrate settings.

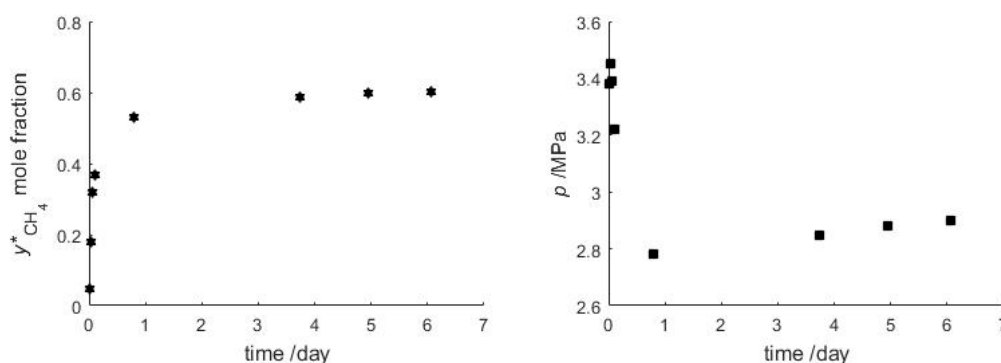


### 3.2. CH<sub>4</sub>-CO<sub>2</sub> Exchange between a Vapor Phase and a Bulk Gas Hydrate Phase

The objective of this experiment was to study the gas exchange mechanism between an initial bulk CH<sub>4</sub> hydrate phase after exposure to a surrounding CO<sub>2</sub> vapor phase (Figure 4). In the experiment CH<sub>4</sub> hydrate is formed from pure CH<sub>4</sub> and pure H<sub>2</sub>O, and subsequently the gas feed is changed to CO<sub>2</sub>. The temperature is held constant during the reaction, while pressure and vapor composition are monitored. After injecting CO<sub>2</sub> the pressure is kept below the stability pressure of pure CH<sub>4</sub> hydrate, but still above the stability pressure of pure CO<sub>2</sub> hydrate during the entire gas hydrate exchange experiment. After 6 days the vapor phase contains 60.3 mol-% of CH<sub>4</sub>, while the pressure has approached 2.90 MPa at a temperature of 277.7 K. For these input parameters, CSMGem [1] predicts a gas hydrate containing 43.2 mol-% of CH<sub>4</sub> that has a dissociation pressure of 2.79 MPa. However, after 6 days when the experiment was stopped, the curves of pressure and vapor phase composition still show a very gentle slope (Figure 5) indicating that complete thermodynamic equilibrium has not yet been achieved and the exchange reaction is still slowly progressing. The following paragraph discusses the possible processes occurring in the batch experiment.



**Figure 4.** Top panel: Visual observation of the evolution of the different phases during gas hydrate crystallization (from left to right: directly after water injection; after stirrer has been set to 400 rpm; 1 min after the gas hydrate formation incipient; 48 min after the gas hydrate formation incipient). Bottom panel: Visual state of the system during the gas exchange process (from left to right:  $t = 0$  h;  $t = 1.47$  h;  $t = 18.90$  h;  $t = 89.73$  h;  $t = 118.90$  h;  $t = 145.73$  h).



**Figure 5.** Evolution of the composition of the vapor phase (Left) and evolution of the pressure (Right) during the replacement of CH<sub>4</sub> by CO<sub>2</sub>. See Table A1 (Appendix A) for the list of measured values.

The observed change in gas composition and pressure evolution indicate that the experiment can be split in two parts (Figure 5). At the beginning the CH<sub>4</sub> vapor content increases very quickly to 40 mol-%, while the overall pressure drops by 0.6 MPa, indicating CH<sub>4</sub> hydrate dissociation being

decoupled from CO<sub>2</sub> hydrate formation. In addition, the observed overall pressure drop can only result from CO<sub>2</sub> consumption by hydrate formation with excess water in the cell. In the second phase the pressure in the cell is slowly increasing again, complemented by a parallel further, gentle CH<sub>4</sub> increase in the vapor phase, indicating that a coupled gas exchange of CH<sub>4</sub> by CO<sub>2</sub> in the hydrate phase becomes the dominant process. This direct gas hydrate conversion has been described previously by the shrinking-core process [57].

Here, CO<sub>2</sub> replaces the CH<sub>4</sub> in the hydrate grain forming an outer CO<sub>2</sub>-rich hydrate shell around an inner CH<sub>4</sub> hydrate core. Consequently, gas exchange is controlled by the percolation of gas molecules through the CO<sub>2</sub>-rich hydrate shell, i.e., CH<sub>4</sub> is transported to the vapor phase surrounding the hydrate grains and CO<sub>2</sub> is transported from the outside to the inner CH<sub>4</sub> hydrate core. Thus, the kinetics of the coupled hydrate conversion is generally slow and depends on the size of the CH<sub>4</sub> hydrate grains.

In the following mass balance we attempt to discriminate the three processes, CH<sub>4</sub> hydrate dissociation, CO<sub>2</sub>-rich hydrate formation from excess water and shrinking-core hydrate conversion, from each other. The total amount of CO<sub>2</sub> in the batch cell, initially exists only in the vapor phase, i.e., at 2.69 MPa and 265.7 K a gas volume of 16.7 cm<sup>3</sup> is equivalent to  $2.69 \times 10^{-2}$  mol of CO<sub>2</sub>. The initial mass of H<sub>2</sub>O of 10.2 g was measured with a scale. Then, the initial CH<sub>4</sub> amount in the system is  $9.94 \times 10^{-2}$  mol, considering 1 atm of CH<sub>4</sub> that remained in the vapor phase plus the CH<sub>4</sub> bound in gas hydrate formed from 10.2 g of H<sub>2</sub>O, assuming a constant hydration number of 5.75 (i.e.,  $h_{\text{H}_2\text{O}} = 0.852$ ). The aim is to constrain the proportion of the CO<sub>2</sub> hydrate that was effectively formed with the corresponding excess H<sub>2</sub>O, and to extrapolate the end time of the gas exchange between the CH<sub>4</sub> hydrate and the CO<sub>2</sub>-rich vapor phase. For the rate of the gas exchange, here is considered a linear increase of CH<sub>4</sub> coming from the gas hydrate phase, enriching the vapor phase. This linear increase for our system is measured from the slope of the last two data points of our experiment (Figure 5):

$$y^*_{\text{CH}_4} [\text{mole fraction}] = 2.236 \times 10^{-4} \times t [\text{/hour}] + 0.570$$

$$p [\text{/MPa}] = 7.454 \times 10^{-4} \times t [\text{/hour}] + 2.791$$

The total amounts of each component (CH<sub>4</sub>, CO<sub>2</sub>, H<sub>2</sub>O) in the system and the observed average temperature of 277.8 K are used as inputs for the CSMGem program that returns the corresponding composition of phases at thermodynamic equilibrium and the pressure of the mixed gas hydrate dissociation (HVLE). The resulting  $y^*_{\text{CH}_4}$  and  $h^*_{\text{CH}_4}$  (i.e., molar fraction of CH<sub>4</sub> within gas hydrate compared to CO<sub>2</sub>) together with the phase fraction calculated at the end of the gas exchange, give a new value of the total amount of CH<sub>4</sub>. For each iteration, the total fraction of each component is changed leading each time to a lower proportion of initial CH<sub>4</sub> hydrate formed. The calculation is finished when the mass balance is reached.

The result shows that 86.2% of H<sub>2</sub>O was consumed initially to form the pure CH<sub>4</sub> hydrate, i.e., 13.8% remained as liquid excess water in the cell. The gas exchange between CH<sub>4</sub> and CO<sub>2</sub> in the hydrate is finished supposedly within 39.7 days, resulting in a mixed gas hydrate containing 62.7 mol-% of CH<sub>4</sub> ( $h^*_{\text{CH}_4}$ ) and a vapor phase containing 78.4 mol-% of CH<sub>4</sub> ( $y^*_{\text{CH}_4}$ ). This means that 1.4 g of H<sub>2</sub>O would not have been bound in CH<sub>4</sub> hydrate at the beginning (i.e., being excess water), which is in agreement with the pressure decrease initially observed. This pressure decrease is due to the formation of CO<sub>2</sub>-rich hydrate consuming 0.7 g of excess water (dissolution of CO<sub>2</sub> in liquid H<sub>2</sub>O would require using 7.7 g of H<sub>2</sub>O to achieve the same pressure drop).

#### 4. Conclusions

A series of phase equilibrium (HVLE) experiments with different gas mixtures of CH<sub>4</sub>-CO<sub>2</sub>, CO<sub>2</sub>-N<sub>2</sub> and CH<sub>4</sub>-CO<sub>2</sub>-N<sub>2</sub> were conducted. Compared to previous work in the literature the data shows that the disparity of solubility in the aqueous phase between gases strongly affects the dissociation



pressure of mixed gas hydrates at a given temperature, especially for flue-gas type containing CO<sub>2</sub> and N<sub>2</sub>. Since CO<sub>2</sub>-N<sub>2</sub> gas mixtures are considered for a CH<sub>4</sub> production from gas hydrate reservoirs, or the storage of a flue gas in a natural setup (below the permafrost or within the sediments on continental margins), the water saturation level of the sediment will then systematically affect the stability of the gas hydrate formed from CO<sub>2</sub>-N<sub>2</sub>-(CH<sub>4</sub>) mixtures. These gas hydrates could have a thermodynamic stability affected by the complex evolution of the environment during and after the injection. Thus, the CO<sub>2</sub>-N<sub>2</sub>-containing mixed hydrate formed in the vicinity of the well may become unstable, if surrounding formation water flows towards the well.

The gas exchange experiment performed outside pure CH<sub>4</sub> hydrate stability pressure confirms that several processes are competing during the gas hydrate exchange: direct CO<sub>2</sub>-CH<sub>4</sub> exchange within the initial CH<sub>4</sub> hydrate, dissociation of the initial CH<sub>4</sub> hydrate, and formation of CO<sub>2</sub>-rich hydrate with excess water. Complete conversion of CH<sub>4</sub> hydrate to CO<sub>2</sub> hydrate will typically take several weeks to months, depending on the CH<sub>4</sub> hydrate grain size.

As a perspective, there is a need of thermodynamic and kinetic data of phase evolutions (i.e., gas hydrate growth and dissociation) of the CH<sub>4</sub>-CO<sub>2</sub>-N<sub>2</sub>-H<sub>2</sub>O system in presence of gas hydrates. Moreover, further studies on hydrate kinetics need to be done to evaluate better the competition between gas hydrate dissociation and direct gas exchange in a closed system, and during a depressurization process.

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## Abbreviations

Term	Symbol	Unit
Vapor phase composition of molecule <i>i</i>	$y_i$	mole fraction
Vapor phase composition of molecule <i>i</i> without H <sub>2</sub> O	$y_i^*$	mole fraction
Gas hydrate composition of molecule <i>i</i> (i.e., hydration number for H <sub>2</sub> O)	$h_i$	mole fraction
Gas hydrate composition of guest molecule <i>i</i>	$h_i^*$	mole fraction
Global composition of molecule <i>i</i> in the system	$z_i$	mole fraction
Global composition of molecule <i>i</i> in the system without H <sub>2</sub> O	$z_i^*$	mole fraction

## Appendix A

**Table A1.** Evolution of the gas phase with a CO<sub>2</sub>-CH<sub>4</sub> gas exchange on an initial CH<sub>4</sub> hydrate.

Time after Gas Replacement/h	<i>T</i> /K	<i>p</i> /MPa	$y_{CH_4}^*$ Mole Fraction
0.53	277.0	3.38	0.049
0.97	277.8	3.45	0.178
1.47	277.8	3.39	0.318
2.65	277.8	3.22	0.368
18.90	277.7	2.78	0.530
89.73	277.7	2.85	0.586
118.90	277.8	2.88	0.597
145.73	277.7	2.90	0.603

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